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## APJ ABDUL KALAM TECHNOLOGICAL UNIVERSITY

Seventh Semester B.Tech Degree Examination (Regular and Supplementary), December 2020

# **Course Code: FT401** Course Name: FOOD PROCESS EQUIPMENT AND DESIGN

Max. Marks: 100 Duration: 3 Hours

#### **PART A**

#### Answer any two full questions, each carries 15 marks. Marks

- a) Explain in detail about the various materials of construction used in the (10)fabrication of food processing equipments.
  - b) Define pressure vessel, types based on geometry; mention the components of (5) pressure vessel and functions with a schematic diagram.
- 2 a) State the various theories to predict the failure of a material subjected to (10)combined stresses.
  - b) Explain the safety considerations in equipment design. (5)
- 3 a) Determine the standard plate thickness of a process vessel cylindrical wall made (7.5)of grade 2B quality steel of IS code which have allowable stress of 120 N/mm<sup>2</sup> at working temperature with joint efficiency of 0.85 and working internal pressure of 0.476 N/mm<sup>2</sup>, if diameter is 1250 mm and length 2500 mm. What maximum internal pressure a spherical vessel can take safely, if it is made of the same material and diameter?
  - b) List out and explain the various types of corrosion and its control measures. (7.5)

# PART B

# Answer any two full questions, each carries 15 marks.

- 4 a) Write down the general approach to estimate the power requirements in (7.5)extrusion system.
  - b) Derive Rankine's theory to determine the pressure inside a storage tank. (3)
  - c) Discuss about the types of insulation materials used for the thermal insulation of (4.5)food process plant equipments.
- 5 A parallel flow heat exchanger has a hot and a cold water streams flowing (15)through it. The flow rates are 600 kg/h and 1500 kg/h, respectively and inlet temperatures are 343 K and 298 K on the hot and cold side respectively. The exit

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temperature on the hot side is required to be 323 K. Calculate the area of the heat exchanger by LMTD approach and Effectiveness- NTU approach. The individual heat transfer coefficients on both sides are 1600 W/ ( $m^2$ .K). Also find the outlet temperature of the cold water. Use  $C_p$  for both hot and cold water as 4157 J/ (kg.K).

- 6 a) Explain in detail about the inspection and testing methods involved in piping of (7.5) process plant.
  - b) Write down the general design procedure to determine the heat transfer area and (7.5) economy of the evaporator.

## **PART C**

# Answer any two full questions, each carries 20 marks.

- 7 a) Mention the various components of belt conveying system and explain its (10) working mechanism with neat diagram.
  - b) Explain the working of vapor compression refrigeration system with pressure- (10) enthalpy diagram.
- 8 Describe in detail about the cleaners and graders used in the food process (20) industries.
- 9 a) Derive the Plank's equation to calculate the freezing time of the food material (15) for infinite plate/slab geometry.
  - b) Differentiate the definition and importance of controlled and modified (5) atmospheric storage of food materials.

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